AMENDMENT NO. 1 OCTOBER 2014
TO
IS 16176 : 2014 RATCHET PIPE THREADER FOR TAPER PIPE THREADS (R-SERIES) — SPECIFICATION

(*Page* 4, *Table* 3) **—** Substitute the following for the existing table:

Table 3 Dimensions of Ratchet Handle

(*Clause* 4.4)

Nominal Size	**Ratchet Handle**				**Lever of Handle**		
	D mm *Max*	*D*-1 mm *Max*	*T* mm *Min*	*H* mm Approx	*D*-2 mm *Min*	*L* mm Approx	*L*-1 mm Approx
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
½, ¾, 1	95	55 (A/F)	32	125	21	455	130
1¼, 1½, 2	115	95	40	155	26	470	135
2½, 3	160	140	40	275	33	765	185
4	186	166	50	310	41	910	190
5, 6 [1)]	257	225	50	450	41	910	190
5, 6 [1)]	—	—	—	—	33	765	185

[1)] Two levers are with 5 and 6 size handle.

NOTE — Dimension *L*-1 is for knurling or soft grip.

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